



# MIRA 32

wire stripper

# MIRA 32

The Mira 32 electric wire stripper is the ideal entry-level model for semi-automated wire processing when hand tools no longer meet the requirements. It is designed for wires that are used in the automotive and industrial sectors and can be stripped with V-blades. The machine with setting dials can process leads with up to 4 mm outer diameter and 25 mm strip length. Single-conductor wires and inner wires of multi-core cables can be processed with full or partial stripping.

## Versatile uses

- Suitable for single-conductor wires and inner wires of multi-core cables with outer diameter up to 4 mm, respectively 3.3 mm<sup>2</sup> / AWG 12
- Strip length up to 25 mm
- Short breakout length of 14 mm, 11 mm on request
- Universal V-blades without blade change

## Simple operation

- Automatic trigger via sensor
- Three dials for easy adjustment
- Large LED display of the incision diameter with 0.01 mm resolution

## Compact and mobile

- Electric drive for versatile use
- Ergonomic carry handle for easy transport



A close-up, high-angle photograph of a wire stripping machine. The machine is made of polished metal and features a large, circular, textured roller. A bundle of copper wires is being fed into the machine from the left, and a single wire is shown being stripped of its insulation. The background is blurred, showing other parts of the machine. A large, dark, diagonal graphic element is present in the bottom right corner.

STRIP STANDARD WIRES  
**QUICKLY AND ELECTRICALLY**

# STRIP WIRES IN 0.3 SECONDS



### Versatile use

The Mira 32 has universal V-blades, making it unnecessary to change blades. Various cross-sections for PVC, PE or PP wires with an outer diameter of up to 4 mm (AWG 12) or 3.3 mm<sup>2</sup> can be processed with a single set of blades.

The machine can perform both full and partial strips and has a minimum breakout length of 14 mm, with thin grippers even 11 mm. It therefore can also strip wires for miniaturized connectors with a very short distance between jacket and crimp.

### Simple operation

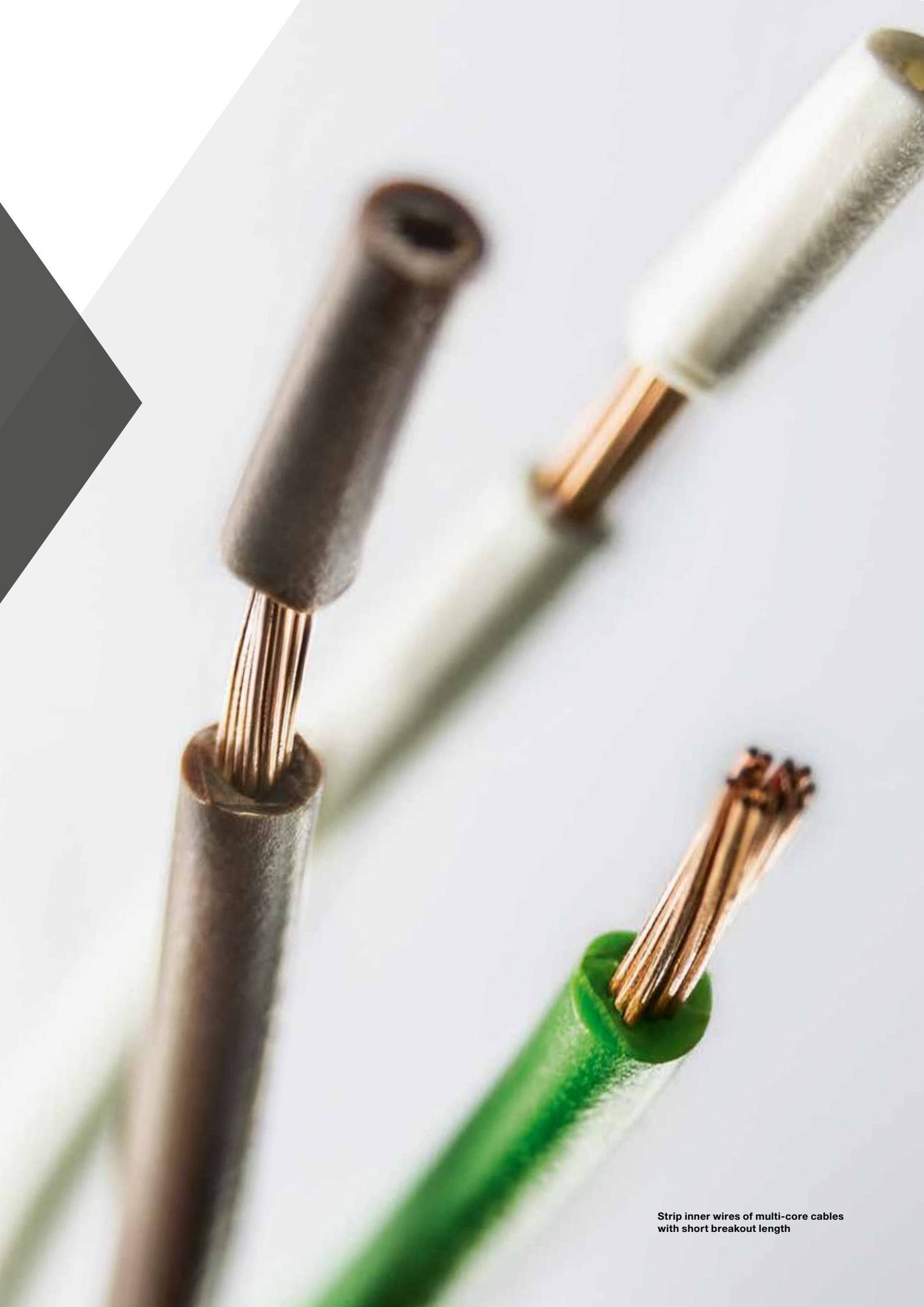
It takes only a few minutes to learn how to operate the machine. The cutting diameter, strip length and pull-off length can be adjusted with just three dials. A precise incision diameter can be set thanks to the large LED display with 0.01 mm resolution. Wire processing is automatically started when the wire tip touches the trigger sensor. For flexible and very thin wires, processing can also be triggered by a foot-operated switch. If necessary, an optional air jet can be supplied for cleaning.

### Robust and mobile

With its integrated ergonomic carry handle and compact dimensions, the 4.5 kg machine is easy to transport. All that is needed to operate the Mira 32 is an electrical connection.






- 01 Mira 32 – very light and exceptionally handy
- 02 Dials for easy settings
- 03 Mira 32 is very comfortable to carry thanks to its ergonomic handle
- 04 Ready for use anytime and anywhere thanks to the electrical connection
- 05 Automatic triggering of wire processing via sensor or foot-operated switch



Strip inner wires of multi-core cables  
with short breakout length

## Processing examples and functions

Full stripping	
Half stripping	
Multi-conductor cables – stripping cores	

## Technical data

Conductor cross-section <sup>1</sup>	0.03 – 3.3 mm <sup>2</sup> (AWG 32 – 12)
Conductor diameter <sup>1</sup>	0.2 – 3 mm (0.008 – 0.12 in.)
Outer diameter <sup>1</sup>	0.6 – 4 mm (0.02 – 0.16 in.)
Strip length	1 – 25 mm (0.04 – 1 in.)
Pull-off length	2 – 25 mm (0.08 – 1 in.)
Resolution of the incision diameter display	0.01 mm (0.0004 in.)
Min. breakout length	Standard gripper: 14 mm (0.6 in.) Thin gripper: 11 mm (0.44 in.)
Blade type	Universal V-Blade
Trigger	Sensor, optional foot pedal
Gripper force	Mechanically adjustable
Typical cycle time	~ 0.3 s
Electrical connection	50/60 Hz, 100 – 240 V AC, 40 VA
Compressed air connection (air jet for cleaning)	5 – 7 bar
Ambient temperature for operation	5 – 40 °C
Dimensions (W × H × D)	81 × 191 × 352 mm (3.19 × 7.52 × 13.86 in.)
Weight	4.5 kg (10 lb.)
CE conformity	Conforms to the relevant CE directives on machine safety and electromagnetic compatibility.

<sup>1)</sup> We recommend using sampling for wires that are difficult to process and wires at the limits of the specifications.

## Options and accessories

Flat diamond coated grippers	Non marking, e.g. for halogen free leads
Flat and thin diamond coated grippers	Shorter breakout length on request
Foot pedal switch Mira	Instead of using the cable trigger sensor
Air jet	For cleaning

## Komax – leading the field now and in the future

As a pioneer and market leader in the field of automated wire processing, Komax provides its customers with innovative and sustainable solutions for any situation that calls for precise contact connections. Komax manufactures series and customer-specific machinery for various industries, catering for every degree of automation and customization. Its range of quality tools, test systems, and intelligent networking solutions complete the portfolio, and ensure safe and efficient production. Komax is a globally active Swiss company with development and production facilities on several continents. It supports customers locally in more than 60 countries with its extensive distribution and service network, ensuring the availability and value of their investments after equipment commissioning through standardized service processes. Komax includes more than 30 companies worldwide and employs around 1700 members of staff.

**40**  
**YEARS**  
CUTTING  
EDGE

### Market segments

**Komax offers outstanding competence and solutions for various areas of application and draws on them to generate the desired value-added for the entire process and optimize economic efficiency in line with customer requirements. The main markets of Komax are as follows: automotive, aerospace, industrial and telecom & datacom. With this breadth of experience, customers obtain expert knowledge for process optimization and access to the latest technologies.**



Komax AG  
Industriestrasse 6  
6036 Dierikon, Switzerland  
Phone +41 41 455 04 55  
Fax +41 41 450 15 79

**komax**  
komaxgroup.com